

# REULAND



## POSITION DESCRIPTION

TM No.: 01-30-T-03 Rev. 0  
Revised: 10/14/2011

**TITLE: C.N.C HORIZONTAL MILL (with double pallets) OPERATOR**

**DEPARTMENT: MACHINE SHOP----ALUMINUM**

**REPORTS TO: MACHINE SHOP ALUM. LEADPERSON or SUPERVISOR**

### **MAIN FUNCTION:**

Sets up and operates C.N.C machines to manufacturer parts per blueprints.

### **DUTIES & RESPONSIBILITIES:**

- |    |  | Method of  |
|----|--|--|
|    |  | <u>Qualification</u>   |
|    |  | (A) (B) (C)  |
| 1. | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | Sets up and operates Horizontal CNC Mills with double pallets to manufacture parts per blueprints. |
| 2. | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | Ability to understand and edit the Fanuc control.  |
| 3. | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | Responsible for the proper use and maintenance of tooling and fixtures.                            |
| 4. | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | Inspects all parts during and upon completion of machining to meet quality standards.              |
| 5. | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | Meets or exceeds quality and quantity standards established by the department supervisor.          |
| 6. | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | Performs other duties as assigned by the supervisor.   |

### **QUALIFICATIONS**

1. Three years experience as C.N.C Horizontal Four Axis.
2. Knowledge of all inspection equipment to perform job duties.
3. Knowledge of basic shop math.
4. Ability to work to .0002" tolerance.
5. Ability to read blueprints and use standard machine shop tools: O.D. and depth micrometers, vernier.
6. Ability to communicate effectively with supervisor lead person and other employees.
7. Must have own tools required to do the job.